

May 3, 2010 8:21:00 AM

Page 1



Accept

**Setup Start**

Stop



Start Date: 03/05/2010 **Start Qty:** 36.00

**Cust Item ID:**

Required Date: 07/05/2010 **Req'd Qty:** 36.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:**Date:**

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr.	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58256

May 3, 2010 8:21:00 AM



Page 2

Item ID: D3759-1

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 03/05/2010 Start Qty: 36.00



Cust Item ID:

Required Date: 07/05/2010 Req'd Qty: 36.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location

boxed

0.00



Packaging

Memo

0.00

Packaging

*(36)**DD**10.05.07*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/07
*MF**10-5-7*

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

May 3, 2010 8:21:07 AM

Page 1

Work Order ID: 58256



Parent Item: D3759-1



Parent Item Name: Bushing

Start Date: 03/05/2010

Required Date: 07/05/2010

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Start Qty: 36.00

Required Qty: 36.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	33.3500	0.0625			



304 ROUND BAR 0.375



Location

Loc Qty

Loc Code

MAT

12.1

111323

0

114467

12.1

MAT029

21.25

113325

3.85

114356

17.4

2.61 R + 10/10/04

W/O:		WORK ORDER CHANGES					
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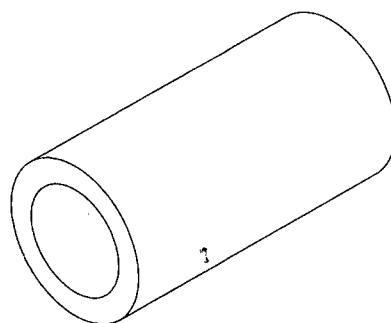
W/O:			WORK ORDER CHANGES					
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NOTE: Date & initial all entries



D3759-1 BUSHING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 58256
2810-5-03

RELEASED
2003-11-10

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A		NEW ISSUE		AJS	08.03.03
REV.	DESCRIPTION			BY	DATE
DESIGN	AJS			DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3759 REV. A SHEET 1 OF 2 TITLE BUSHING SCALE NTS DATE 08.03.03	
DRAWN	AJS				
CHECKED	ME				
MFG. APPR.	ME				
APPROVED	ME				
DE APPR.	#				
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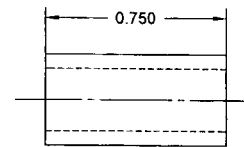
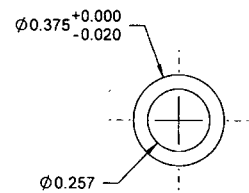
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D3759-1 BUSHING

W/O 58254

*RELEASED
11-03-03*

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3759	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BUSHING	NTS
DATE	08.03.03	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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